

Date: Tuesday, 26/05/2009 7:26:32 AM  
User: Linda Lacelle

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : AFT BAGGAGE DOOR HINGE MOD KIT  
Job Number : 48204  
Estimate Number : 10579  
P.O. Number : Part Number : D350588011  
This Issue : 26/05/2009 S.O. No. : Drawing Number : N/A  
Prsht Rev. : NC Project Number : N/A  
First Issue : / / Type : SMALL /MED FAB Drawing Revision : N/A  
Previous Run : 45772 Material :  
Written By : Due Date : 02/06/2009 Qty: 8 Um: Each  
Checked & Approved By :  
Comment : Est Rev:M 04.08.3 Added D2690-17 KJJ/JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



*Handwritten:* for JLD 09/05/27



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-588-011 CHG002

*Handwritten:* 09/06/01

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D2143 Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2143 Hinge Doubler

*Handwritten:* 1333882

*Handwritten:* 37739

*Handwritten:* 9/5/08

*Handwritten:* SP

4.0 D2144 Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2144 Hinge Doubler

*Handwritten:* 41174

*Handwritten:* 9/5/08

*Handwritten:* SP

5.0 D2150 Packer Doubler, Hinge



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2150 Packer Doubler, Hinge

*Handwritten:* 1334780

*Handwritten:* 9/5/08

*Handwritten:* 413593

*Handwritten:* 1335813

*Handwritten:* SP

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Seq. #:

Machine Or Operation:

Description :

2 D2150 Hinge Packer

6.0

D2151

Packer Doubler, Hinge



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2151 Hinge Doubler 1514989 9/5/28 SP

7.0

D2153

Door Prop



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2153 Gas Spring Assy 1345058 9/5/27 SP

\*\*\*\*Install kit ID Decal on D2153 CAUTION: Do not cover high pressure caution note\*\*\*\*

8.0

D2154

Stud Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2154 Stud Bracket 1575814 9/5/28 SP

9.0

D2237

Striker Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2237 Striker Plate 1343938 15 9/5/27 1346162 SP

10.0

D2461

Neoprene "D" Seal



Comment: Qty.: 7.6425 f(s)/Unit Total : 60.9000 f(s)

Pick:

Qty Part Number Description Batch

1 D2461 (87.0") Neoprene D Seal 1339782 9/5/28 SP

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11.0 D2463 Seal



Comment: Qty.: 7.2500 f(s)/Unit Total: 58.0000 f(s)

Pick:

Qty Part Number Description Batch

1 D2463-(87.0") 1/2" Foam Seal

343841

9/5/08

SP

12.0 D2583 Latch Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2583 Latch Bracket

346164

9/5/07

SP

13.0 D2585 Mounting Channel



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2585 Latch Clamp

345815

9/5/07

SP

14.0 D2586 Door Latch



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2586 Latch

345554

9/5/07

SP

15.0 D2587 Door Slug, 350 Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2587 Plug

346165

9/5/07

SP

16.0 D2589 Keys, Key Chain, 350 Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2589 Keys, Key Chain

328814

346840

SP

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Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

D269017

Cable



(4)

B40231

9/5/29



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2690-17 Cable 41438

9/5/27

SP

18.0

D28571

Hinge Bracket



9/5/27



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2857-1 Lower Hinge Bracket B41166

B45788

SP

19.0

D28572

Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2857-2 Upper Hinge Bracket B43363

9/5/27

SP

20.0

D28581

Hinge Bracket



9/5/27



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2858-1 Lower Hinge Bracket B39787

43364

SP

21.0

D28582

Hinge Bracket



9/5/27



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2858-2 Upper Hinge Bracket B41439

9/5/27

SP

22.0

AN526C832R8

Screw



(21)



(2X)

Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number Description Batch  
8 AN526C832R8 Screw M11900

M110023  
R  
P  
9/5/27

SP

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Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

AN526C832R9

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN526C832R9 Screw

M110915

9/5/27

SP

24.0

AN526C1032R7

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 AN526C1032R7 Screw

M110715

9/5/27

SP

25.0

AN960JD8

Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

Pick:

Qty Part Number Description Batch

24 AN960JD8 Washer

M110917

9/5/27

SP

26.0

AN960JD10

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN960JD10 Washer

M111279

9/5/27

SP

27.0

MS20426AD34

RIVET



Comment: Qty.: 12.0000 Each(s)/Unit Total : 96.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 MS20426AD3-4

Rivet

M104374

9/5/27

SP

28.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 18.0000 Each(s)/Unit Total : 144.0000 Each(s)

Pick:

Qty Part Number Description Batch

18 MS20470AD4-5

Rivet

M1109031

9/5/27

8x

SP

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Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

MS21042L08

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 144.0000 Each(s)

Pick:

Qty Part Number Description Batch

18 MS21042L08 Nut (or -08)

M110002

9/5/27

sq

30.0

MS21042L3

Nut

Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS21042L3 Nut (or -3)

M110844

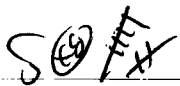
9/5/27

sq

31.0

MS27039115

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 MS27039-1-15 Screw

M110915

9/5/27

sq

32.0

MS270390811

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 MS27039-0811 Screw

M108335

9/5/27

sq

33.0

FG778150550ROL

7781 9oz Glass 50"x125yd



Comment: Qty.: 1.0000 sf(s)/Unit Total : 8.0000 sf(s)

Pick:

Qty Part Number Description Batch

1sq ft 9 oz. glass cloth (s-class)

M108932

9/5/27

sq

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Seq. #:

Machine Or Operation:

Description :

34.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 09/06/01 (28)

35.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-588-011

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

C

09/06/01

(8)

36.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/04

Job Completion



MF 09-06-03